

**ABSTRACT OF THE DISCLOSURE**  
**METHOD FOR FORMING A HOT MELT ADHESIVE**

5 A method for forming an isocyanate-functional moisture reactive hot melt adhesive by first forming a hydroxyl-functional prepolymer from a polyol selected from the group including polyester polyols, polyether polyols, and mixtures thereof and a polyisocyanate and subsequently forming the moisture reactive hot melt adhesive from the hydroxyl-functional prepolymer, a polyol selected from the group including polyester polyols, polyether polyols, and a polyisocyanate is provided. An isocyanate-functional moisture reactive hot melt adhesive formed by the method of the present invention and a method for bonding substrates are 10 also provided.

15